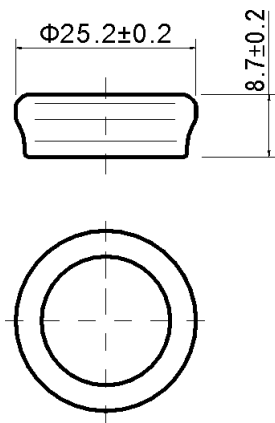


HUALI BATTERY CO.LTD

280H1A Ni-MH BUTTON CELL

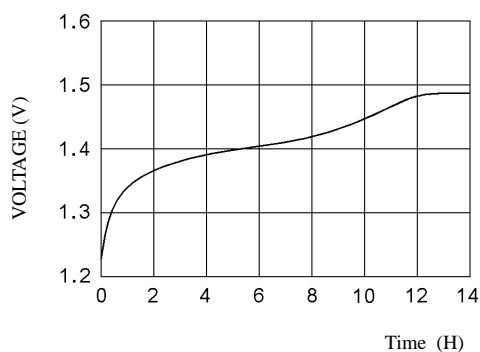
TECHNICAL DATA



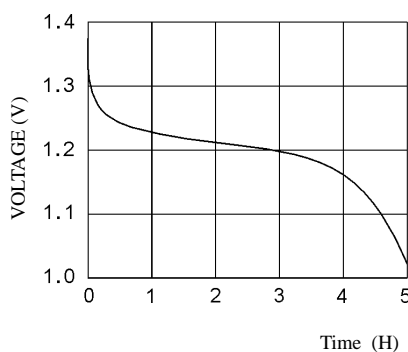
Model	Voltage	Capacity	Recommended Trickle Charge Current	Nominal Charge Current	Normal Charging Time	Nominal Discharge Current	Weight
280H1A	1.2V	330mAh	9.9~16.5mA	33mA	14~16h	66mA	13.3g

TECHNICAL CHARACTERISTICS

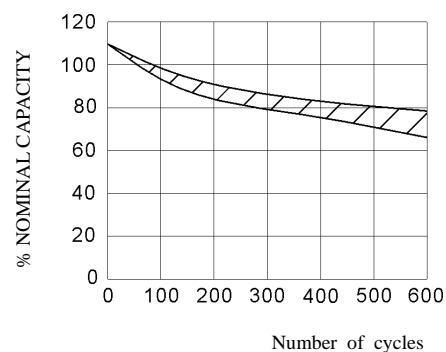
TYPICAL CHARGE CURVE (33mA)



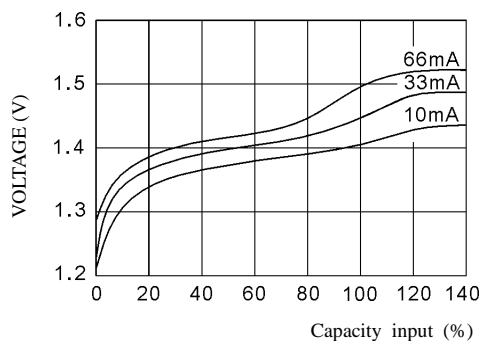
TYPICAL DISCHARGE CURVE (66mA)



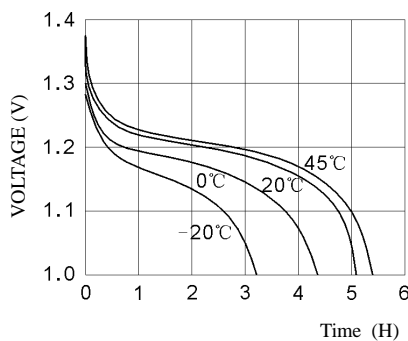
CYCLE LIFE CURVE



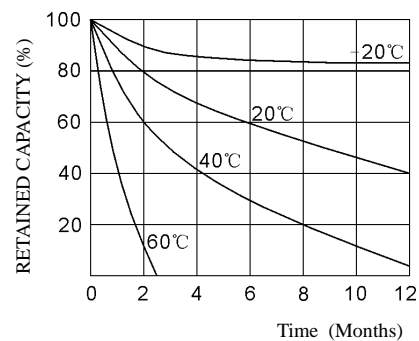
TYPICAL CHARGE CURVE AT VARIOUS CURRENTS



DISCHARGE CURVE AT VARIOUS TEMPERATURES (66mA)



SELF DISCHARGE RATE AT VARIOUS TEMPERATURES



TECHNICAL INFORMATION

1. APPLICATION

This specification applies to the Ni-MH batteries

Model : 280H1A

2. CELL AND TYPE

2.1 Cell : Sealed Ni-MH Button Cell

2.2 Type : Button type

2.3 Size type : 1.2V

3. RATINGS

3.1 Nominal voltage : 1.2V

3.2 Nominal capacity : 330mAh

3.3 Typical weight : 13.3g

3.4 Standard charge : 33mA × 14hours

3.5 Rapid charge : 66mA × 6hours

Trickle current : 9.9mA

3.6 Discharge cut-off voltage: 1.0V

3.7 Temperature range for operation (Humidity: Max.85%)

Standard charge 0 ~ +45°C

Rapid charge +10 ~ +45°C

Trickle charge 0 ~ +45°C

Discharge -10 ~ +45°C

3.8 Temperature range for storage (Humidity: Max.85%)

Within 2 years -20 ~ +35°C

Within 6 months -20 ~ +45°C

Within a month -20 ~ +45°C

Within a week -20 ~ +55°C

4. ASSEMBLY & DIMENSIONS

Per attached drawing

5. PERFORMANCE

5.1 TEST CONDITIONS

The test is carried out with new batteries (within a month after delivery)

ambient conditions

Temperature: +25 ± 5°C

Humidity: 60 ± 20%

Note 1

Standard charge : 33mA × 14hours

Standard discharge : 66mA to 1.0V

5.2 TEST METHOD & PERFORMANCE

Test	Unit	Specification	Conditions	Remarks
Capacity	mAh	≥ 330	Standard Charge/discharge	Up to 3 cycles Are allowed
Open Circuit Voltage (OCV)	Voltage (V)	≥ 1.3	After 1 hour standard Charge	
Internal Impedance	m Ω /cell	≤ 800	Upon fully charge (1KHz)	
High rate Discharge (165 mA)	Minute	≥ 60	Standard charge Before discharge	
Discharge Current	mA	165	Maximum continuous Discharge current	
Over charge		No leakage Not explosion	9.9mA charge one year	
Charge Retention	mAh	264	Standard charge; Storage: 28 days; Standard discharge	
Cycle Life	Cycle	≥ 400	IEC/CEI61951-2:2001. 4.4	
Leakage		No leakage nor Deformation	Fully charge at 33mA, Stand 14 days	

Note 2 IEC/CEI61951-2:2001. 4.4 cycle life

Cycle number	Charge	Stand in charged Condition	Discharge
1	33mA for 16h	None	82.5mA for 2h20min
2-48	82.5mA for 3h10min	None	82.5mA for 2h20min
49	82.5mA for 3h10min	None	82.5mA to 1.0V/cell
50	33mA for 16h	1h to 4h	66mA to 1.0V/cell

1. Befor the endurance in cycles test, the cell shall be discharged at 66mA to a final voltage of 1.0V/cell.
2. The following endurance test shall then be carried out, in an ambient temperature of $20^{\circ}\text{C} \pm 5^{\circ}\text{C}$.

5.3 Humidity

The battery shall not leak during the 14 days which it is submitted to the condition of a temperature of $33 \pm 3^{\circ}\text{C}$ and a relative humidity of $80 \pm 5\%$.

6. OTHERS

- 6.1 We recommend you to set the cut-off voltage at 1.0V/cell.
- 6.2 If the cut-off voltage is above 1.1V/cell, the battery may be underutilized resulting insufficient use of the available capacity.
- 6.3 If it is below 1.0V/cell, the battery may have discharge or reverse charge to the cell.

7. PRECAUTION

The cells shall be delivered in charged condition. Before testing or using, the cell shall be discharged at $20 \pm 5^{\circ}\text{C}$ at a constant current of 66mA to a final voltage of 1.0V/cell.

- 7.1 Avoid throwing cells into a fire or attempting to disassemble them.
- 7.2 Avoid short circuiting the cells.
- 7.3 Avoid direct solidarity to cells.
- 7.4 Observe correct polarity when connecting.
- 7.5 Do not charge with more than our specified current.
- 7.6 Use cells only within the specified working temperature range.
- 7.7 Store cells in dry and cool place.